

VALIADIS S.A.

ELECTRIC MOTOR TEST REPORT - THREE PHASE INDUCTION MOTOR

NAMEPLATE DATA	IEC	TYPE	0.12	KW	1360	RPM
AK63-4 FRAME	3	PHASE	400	VOLTS	50	HZ/CYCLES
52.5 EFFICIENCY	0.52	AMPS	55	IP	IC01	IC
4 POLE	S1	DUTY	0.64	PF	N/A	EFF2
VALIADIS MANUFACTURER		SERIAL NO.	F	INS. CLASS	Y	CONNECTION

MAJOR CONTENTS	UNIT	TEST VALUE
STATOR RESISTANCE OF PHASE TO PHASE	75 DEG.C	OHM 176.9739
NO LOAD CURRENT		AMP 0.48
NO LOAD INPUT		kW 0.0809
CORE LOSS (Pfe)		kW 0.02
WINDAGE FRICTION LOSS (Pfw)		kW 0.003
STATOR WINDING LOSS(Pcu1)		kW 0.0690
ROTOR WINDING LOSS(Pcu2)		kW 0.0128
STRAY LOAD LOSS (Ps)		kW 0.0011
FULL LOAD CURRENT		AMP 0.51
LOCKED ROTOR CURRENT		AMP 1.47
LOCKED ROTOR CURRENT/FULL LOAD CURRENT		P.U. 2.9
LOCKED ROTOR INPUT @ 100% VOLT		kW 0.842
FULL LOAD TORQUE		N.m. 0.84
LOCKED ROTOR TORQUE		N.m. 1.86
LOCKED ROTOR TORQUE/FULL LOAD TORQUE		P.U. 2.21
PULL OUT TORQUE		N.m. 2.53
PULL OUT TORQUE/FULL LOAD TORQUE		P.U. 3.01
PULL UP TORQUE		N.m. 1.24
PULL UP TORQUE/FULL LOAD TORQUE		P.U. 1.47
EFFICIENCY @ FULL LOAD		% 53.07
POWER FACTOR @ FULL LOAD		0.639
FULL LOAD SLIP		9.33%
FULL LOAD SPEED		r/min 1360
STATOR WINDING TEMPERATURE RISE	30 SECS	K 36.1
DE BEARING TEMPERATURE BY PT100		Deg. C 40.0
NDE BEARING TEMPERATURE BY PT100		Deg. C 41.0
TEMPERATURE ON LEADS BY PT100		Deg. C
TEMPERATURE IN TERMINAL BOX BY PT100		Deg. C
AMBIENT TEMPERATURE BY PT100		Deg. C
SOUND PRESSURE LEVEL		dB (A) 38
VIBRATION		mm/s 0.7
MOMENT OF INERTIA		kgm ² 0.00027
WEIGHT		kg 4.8

The data above is calculated as per IEC 34-2 , all data at nominal Volts

VALIADIS S.A.				SCALE	N/A		
				DATE		REV	
0.12 kW 400 VOLTS 50 Hz				DRAWN		DOCUMENT NO.	
				APPRVD			
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TEST DATA	NO LOAD	25% LOAD	50% LOAD	75% LOAD	100% LOAD	125% LOAD	LOCKED ROTOR
EFFICIENCY	0	26.1	39.9	48.0	53.1	55.2	
PF	0.243	0.348	0.443	0.537	0.639	0.743	0.827
RPM	1500	1467	1436	1402	1360	1303	0
SLIP	0.00%	2.20%	4.27%	6.53%	9.33%	13.13%	100.00%
AMPS	0.48	0.48	0.49	0.5	0.51	0.53	1.47
VOLTS	400	400	400	400	400	400	400
TORQUE NM	0	0.20	0.40	0.61	0.84	1.10	1.86
KW INPUT	0.0809	0.1157	0.1504	0.186	0.2257	0.2728	0.842
KW OUTPUT	0	0.030	0.060	0.089	0.120	0.150	

LOSSES (kW)	25% LOAD	50% LOAD	75% LOAD	100% LOAD	125% LOAD
STATOR LOSS Pcu1	0.061	0.064	0.066	0.069	0.075
STATOR LOSS %	52.86%	42.38%	35.68%	30.59%	8.86%
ROTOR LOSS Pcu2	0.001	0.003	0.007	0.013	0.023
ROTOR LOSS %	0.66%	1.89%	3.50%	5.65%	2.78%
CORE LOSS Pfe	0.02	0.02	0.02	0.02	0.02
CORE LOSS %	17.29%	13.30%	10.75%	8.86%	2.38%
WINDGE/FRICTION Pfw	0.003	0.003	0.003	0.003	0.003
WINDGE/FRICTION %	2.59%	1.99%	1.61%	1.33%	0.36%
STRAY LOAD LOSS Ps	0.001	0.001	0.001	0.001	0.001
STRAY LOAD LOSS %	0.50%	0.50%	0.50%	0.50%	0.50%

Losses are measured/calculated as per IEC 34-2-The Summation of Losses Method
 All data is measured at Nominal Volts

TEMPERATURES

STATOR RESISTANCE COLD	147.5734 OHMS @	23.5	DEG.C.	BETWEEN STATOR LEADS
STATOR RESISTANCE ADJUSTED	176.9739 OHMS @	75	DEG.C.	BETWEEN STATOR LEADS
STATOR RESISTANCE HOT	168.16 OHMS	after test of temp rise		BETWEEN STATOR LEADS
WINDING TEMPERATURE RISE	36.1 DEG.C.	at full load steady state at		30 SECS
WINDING TEMPERATURE RISE	DEG.C.	at full load steady state at		0 SECS
PT100 TEMPERATURE OF DE WINDING	DEG.C.	at full load steady state at ambient		DEG.C.
PT100 TEMPERATURE OF NDE WINDING	DEG.C.	at full load steady state at ambient		DEG.C.
PT100 TEMPERATURE OF DE BEARING	40.0 DEG.C.	at full load steady state at ambient		23.5 DEG.C.
PT100 TEMPERATURE OF NDE BEARING	41.0 DEG.C.	at full load steady state at ambient		23.5 DEG.C.
PT100 TEMPERATURE OF IN TERMINAL BOX	DEG.C.	at full load steady state at ambient		DEG.C.
PT100 TEMPERATURE OF ON STATOR LEAD	DEG.C.	at full load steady state at ambient		DEG.C.

OTHER

NOISE LEVEL (Lp)	38	dB(A) 1meter	INSULATION RESISTANCE	500	MEG.OHMS
VIBRATION LEVEL	0.7	mm/sec on no load	D.E. BEARING		
WEIGHT	4.8	kg	N.D.E. BEARING		
H-POT TEST VOLTS	1800	VOLTS			

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				DATE		REV	
AK63 - 4				DRAWN		DOCUMENT NO.	
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				CHECKED			
0.12	400	VOLTS	50	Hz	kW		

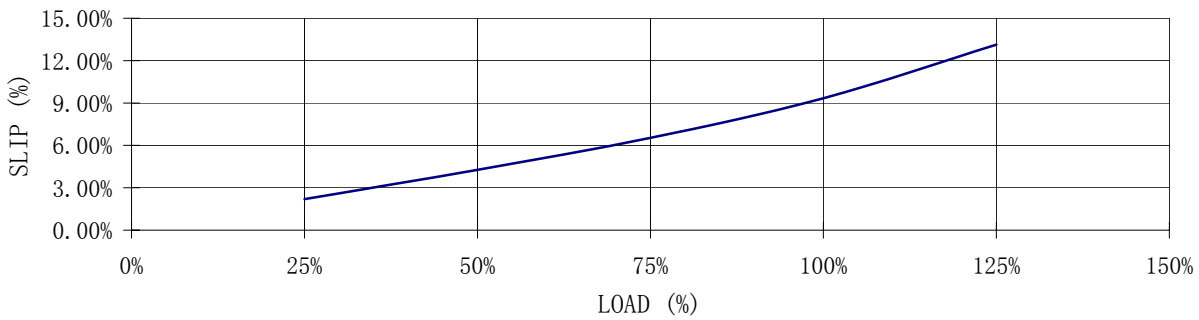
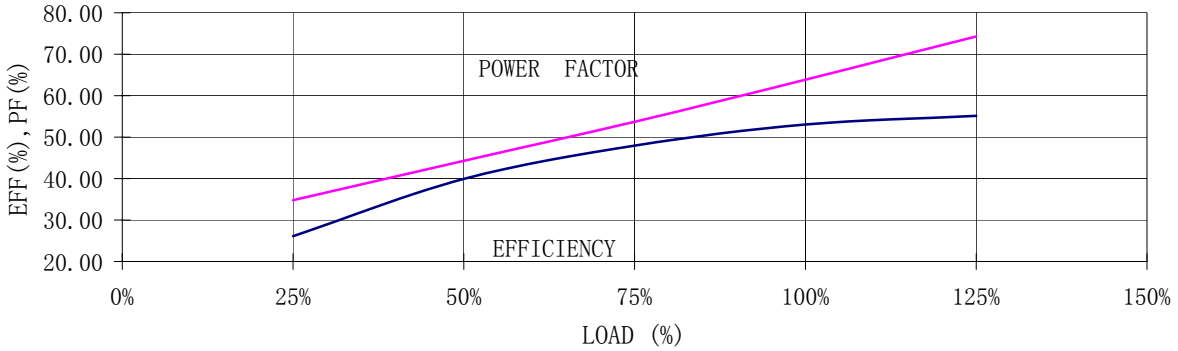
RESULT SUMMARY

VALIADIS S.A.

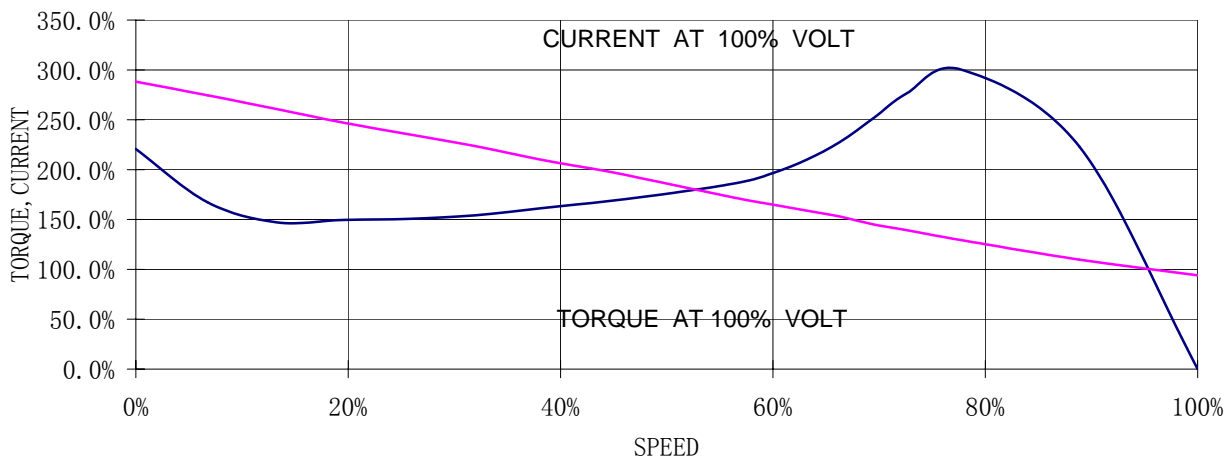
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LOAD TEST



SPEED VS TORQUE, CURRENT



VALIADIS S.A. AK63 - 4 0.12 kW 400 VOLTS 50 Hz	SCALE	N/A	
	DATE		REV
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CHECKED			

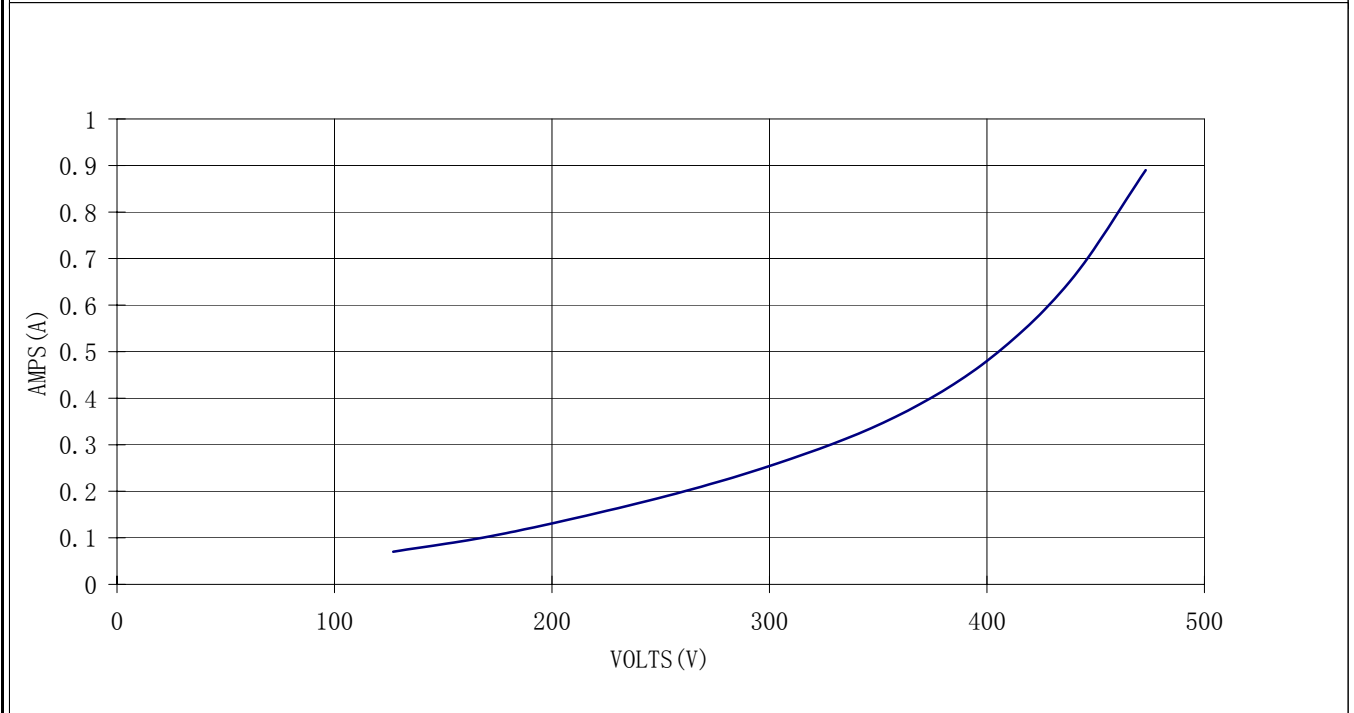
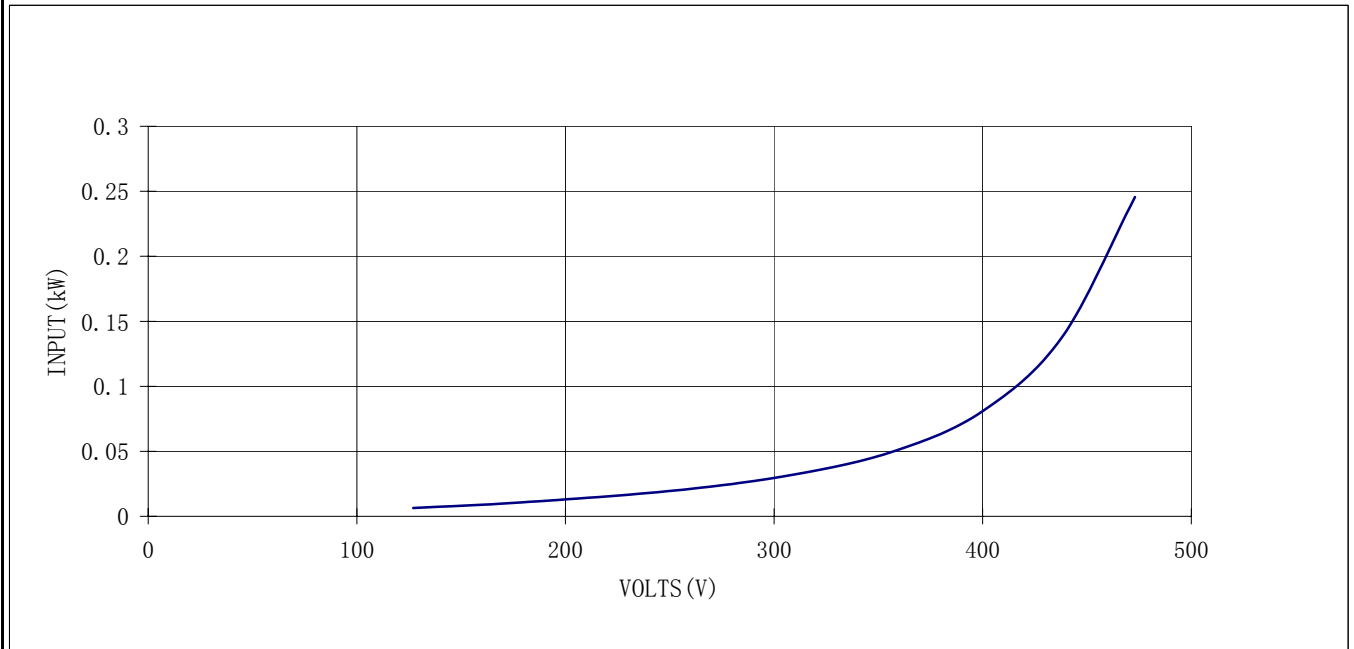
CURVE

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		DATE		REV
	AK63 - 4	DRAWN		DOCUMENT NO.
	0.12 kW	APPRVD		
400 VOLTS 50 Hz	CHECKED			

CURVE